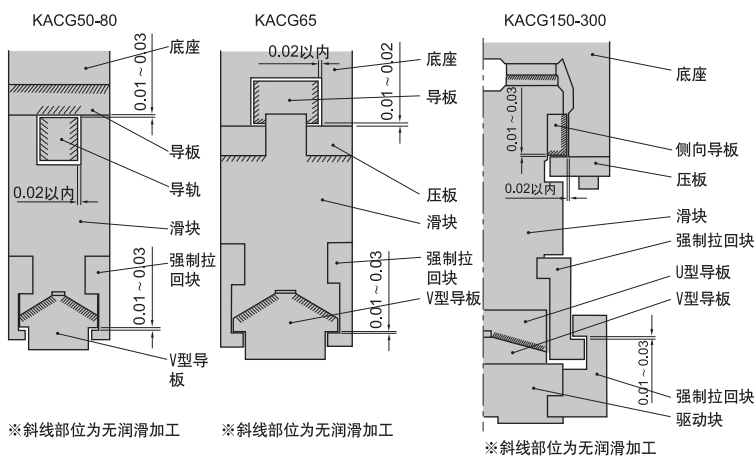


## KACG概要

- 适用于国外汽车的高荷载结构。
- 底面宽度为50、65、80、150、200、300。
- 滑块为后方拔出式样容易调整。
- 角度为 $0^{\circ} \sim 65^{\circ}$ ，(每 $5^{\circ}$ 为一档)。
- 采用ISO标准。



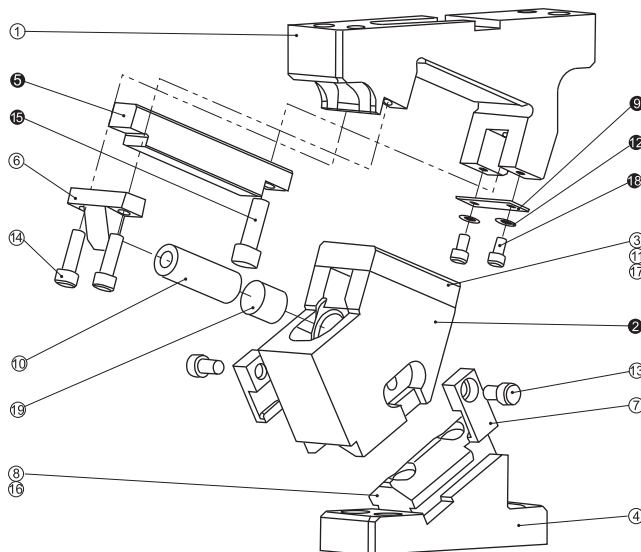
## ■ 滑块结构和强制拉回结构



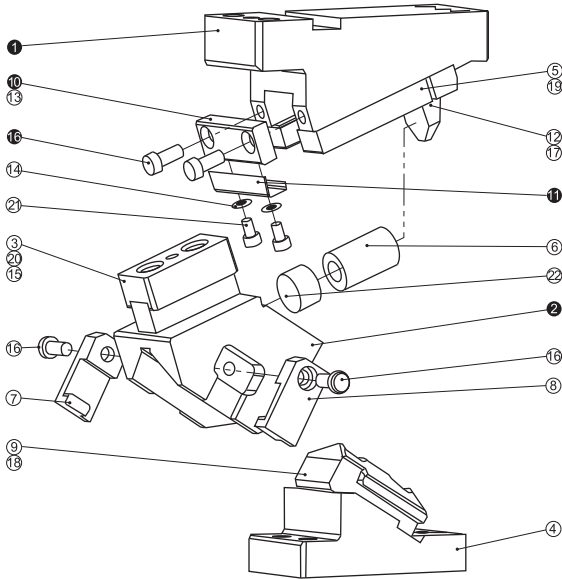
- 底座和滑块的单侧间隙在0.02以内，非常适合于侧向力较大的结构。
- 斜楔滑块(强制拉回)和斜楔驱动块的间隙为0.01~0.03。斜楔滑块返回及强制返回设定回调功能。
- ▲斜楔底板和斜楔滑块需要设定更大间隙时可与营业窗口联系。

## ■ KACG50(KACG80)的构造和分组装

- KACG50(KACG80相同)的分解方法
  - 1、拧开内六角螺钉⑬取出安全盖板⑨。
  - 2、拧开内六角螺钉⑮。
  - 3、导杆⑥从后方取出，滑块②即可拿出
- KACG50(KACG80相同)的装配方法
  - 1)按与拆解相反的顺序装配。
    - ◆充分确认滑动部位是否无异物后涂上润滑脂并进行装配。
    - ◆由于对滑块和上底座的间隙进行管理因此要确认刻印的序号后进行装配。
    - ◆拆解、装配后，要充分注意不要忘记紧固螺栓。



### ■ KACG65的结构和拆解、装配



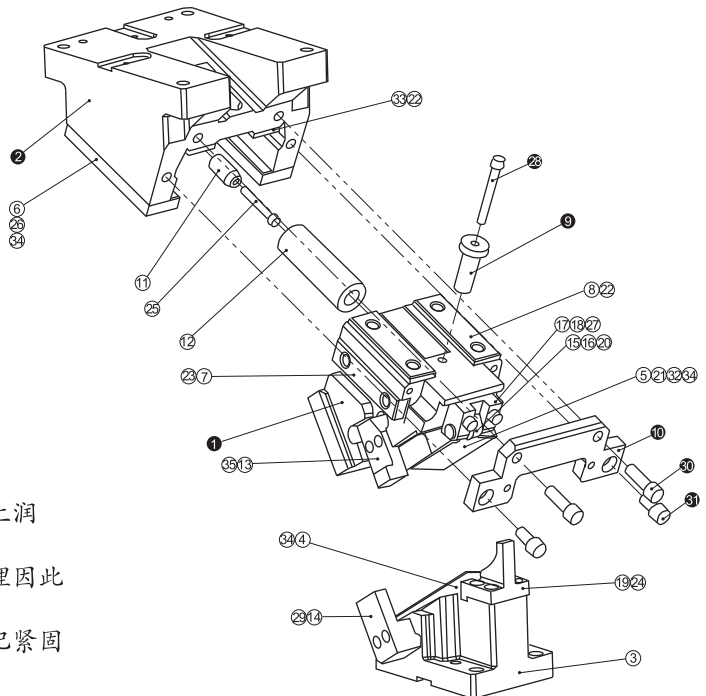
#### ● KACG65的分解方法

- 1、卸下⑩。
- 2、松开⑩卸下⑩。
- 3、从后方将②从①取出。

#### ● KACG65的装配方法

- 1)按与拆解相反的顺序装配。
  - ◆充分确认滑动部位是否无异物后涂上润滑脂并进行装配。
  - ◆由于对滑块和上底座的间隙进行管理因此要确认刻印的序号后进行装配。
  - ◆拆解、装配后，要充分注意不要忘记紧固螺栓。

### ■ KACG150 · 200 · 300的结构和拆解、装配



#### ● KACG150 · 200 · 300的拆解方法

- 1、松开⑳卸下⑨。
- 2、松开㉑㉒卸下⑩。
- 3、从后方将②从①取出。

#### ● KACG150 · 200 · 300的装配方法

- 1)按与拆解相反的顺序装配。
  - ◆充分确认滑动部位是否无异物后涂上润滑脂并进行装配。
  - ◆由于对滑块和上底座的间隙进行管理因此要确认刻印的序号后进行装配。
  - ◆拆解、装配后，要充分注意不要忘记紧固螺栓。

# KACG50-00

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-102                 |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 15.0        | 29.4 (3.0)   | 58.8 (6.0)   | 184.2 (18.8)            | 1097.6 (111.7) | 10.6                | <b>KACG</b>    | <b>50</b> | <b>00</b> | <b>UCMSG</b>            |

Order

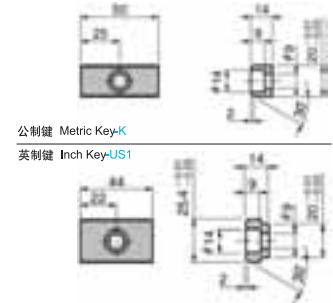
Option

Catalog No. (W) - (θ)  
**KACG 50 - 00**

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |

Order **KACG50-00-K**  
**KACG50-00-US1-N13**

### ■ 键详图 Key Specification



KACG 50

# KACG50-05

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-89                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 15.6        | 29.4 (3.0)   | 58.8 (6.0)   | 179.6 (18.3)            | 1167.4 (118.8) | 10.3                | <b>KACG</b>    | <b>50</b> | <b>05</b> | <b>UCMSG</b>            |



Order

Catalog No. **(W)** - **(θ)**  
**KACG 50 - 05**



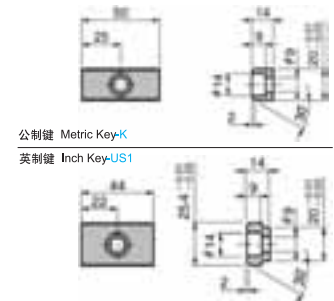
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order **KACG50-05-K**  
**KACG50-05-US1-N13**

### ■ 键详图 Key Specification





# KACG50-10

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-89                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)       | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|---------------------------|-------------------|-----------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                           |                   |           |           |                               |
| 15.6              | 29.4<br>(3.0)   | 58.8<br>(6.0)   | 269.4<br>(27.4)            | 1167.4<br>(118.8) | 9.9                       | <b>KACG</b>       | <b>50</b> | <b>10</b> | <b>UCMSG</b>                  |

**KACG  
50**

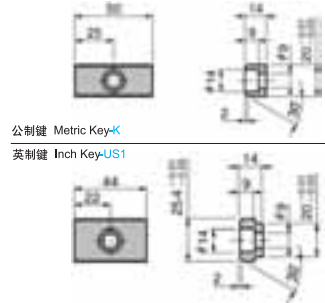
- Order
- Option

Catalog No. **(W)** - **(θ)**  
**KACG 50 - 10**

| 追加编号<br>Option Code | 明细<br>Specification  |
|---------------------|--|
| <b>K</b>            | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>          | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N13</b>          | 驱动块底座销孔改为φ13<br>Dowel pin holes of cam holder and cam driver are changed to φ13. |

Order **KACG50-10-K**  
**KACG50-10-US1-N13**

### ■ 键详图 Key Specification



# KACG50-15

**■ 零部件表**  
Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-89                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 17.0        | 29.4 (3.0)   | 58.8 (6.0)   | 269.4 (27.4)            | 1167.4 (118.8) | 9.7                 | <b>KACG</b>    | <b>50</b> | <b>15</b> | <b>UCMSG</b>            |



Order

Catalog No. **(W) - (θ)**  
**KACG 50 - 15**



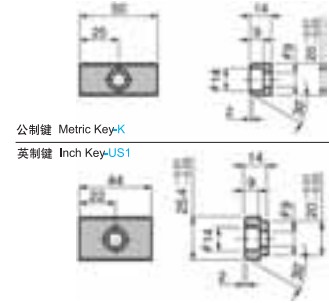
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order **KACG50-15-K**  
**KACG50-15-US1-N13**

**■ 键详图 Key Specification**



# KACG50-20

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-89                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 18.4        | 29.4 (3.0)   | 58.8 (6.0)   | 269.4 (27.4)            | 1167.4 (118.8) | 9.4                 | <b>KACG</b>    | <b>50</b> | <b>20</b> | <b>UCMSG</b>            |



Order

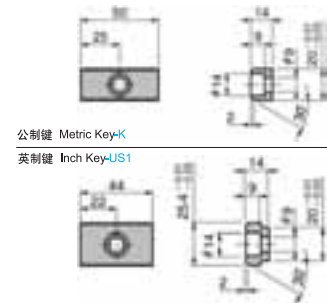
 Catalog No. (W) - (θ)  
**KACG 50 - 20**


Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |


 Order **KACG50-20-K**  
**KACG50-20-US1-N13**

### ■ 键详图 Key Specification


**KACG 50**

# KACG50-25

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-89                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 18.0        | 29.4 (3.0)   | 58.8 (6.0)   | 359.2 (36.6)            | 1167.4 (118.8) | 9.4                 | KACG           | 50  | 25  | UCMSG                   |



Order

Catalog No. (W) - (θ)  
**KACG 50 - 25**



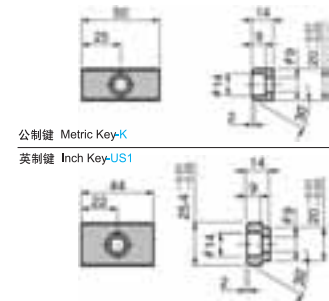
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order **KACG50-25-K**  
**KACG50-25-US1-N13**

### ■ 键详图 Key Specification



# KACG50-30

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                       | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------------|--------|---------------------------|
| ①      | 底座<br>Cam Holder                     | 1      | QT450                     |
| ②      | 滑动块<br>Cam Slider                    | 1      | QT450                     |
| ③      | 耐磨板<br>Wear Plate                    | 1      | 铜合金<br>Bronze             |
| ④      | 驱动块<br>Cam Driver                    | 1      | QT450                     |
| ⑤      | 导轨<br>Guide Bar                      | 1      | 铜合金<br>Bronze             |
| ⑥      | 弹簧挡板<br>Spring Block                 | 1      | 45                        |
| ⑦      | 强制拉回<br>Positive Return<br>Follower  | 2      | 45                        |
| ⑧      | 凸V型<br>Cam Slide Guide               | 1      | 铜合金<br>Bronze             |
| ⑩      | 螺旋弹簧<br>Coil Spring                  | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt | 4      | M8×20                     |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                           |                   |     |     |                               |
| 17.4              | 29.4<br>(3.0)   | 58.8<br>(6.0)   | 263.0<br>(26.8)            | 1104.6<br>(112.6) | 9.2                       | KACG              | 50  | 30  | UCMSG                         |

**KACG  
50**

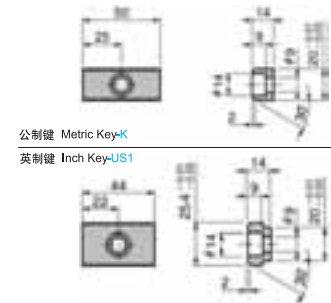
Order   
 Catalog No.   
 (W) - (θ)  
KACG    50 - 30

Option

| 追加编号<br>Option Code | 明细<br>Specification  |
|---------------------|--|
| K                   | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| US1                 | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| N13                 | 驱动块底座销孔改为φ13<br>Dowel pin holes of cam holder and cam driver are changed to φ13. |

Order   
KACG50-30-K  
KACG50-30-US1-N13

### ■ 键详图 Key Specification





# KACG50-35

Technical drawings showing dimensions for the cam holder, slider, wear plate, cam driver, guide bar, spring block, and cam slide guide. Includes a cam diagram.

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                           |                   |     |     |                               |
| 18.9              | 29.4<br>(3.0)   | 58.8<br>(6.0)   | 263.0<br>(26.8)            | 1104.6<br>(112.6) | 9.2                       | KACG              | 50  | 35  | UCMSG                         |



Order

Catalog No. (W) - (θ)  
**KACG 50 - 35**



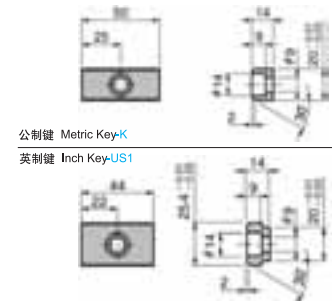
Option

| 追加编号<br>Option Code | 明细<br>Specification  |
|---------------------|--|
| <b>K</b>            | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>          | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N13</b>          | 驱动块底座销孔改为φ13<br>Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order **KACG50-35-K**  
**KACG50-35-US1-N13**

### ■ 键详图 Key Specification





# KACG50-40

■ 零部件表  
Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 20.6        | 29.4 (3.0)   | 58.8 (6.0)   | 263.0 (26.8)            | 1104.6 (112.6) | 9.1                 | KACG           | 50  | 40  | UCMSG                   |

**KACG 50**


Order

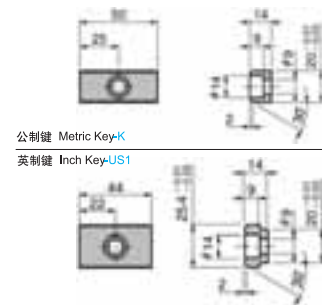
 Catalog No. (W) - (θ)  
**KACG 50 - 40**


Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |


 Order **KACG50-40-K**  
**KACG50-40-US1-N13**

## ■ 键详图 Key Specification



# KACG50-45

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 22.5        | 29.4 (3.0)   | 58.8 (6.0)   | 263.0 (26.8)            | 1104.6 (112.6) | 9.1                 | <b>KACG</b>    | <b>50</b> | <b>45</b> | <b>UCMSG</b>            |



Order

Catalog No. **(W)** - **(θ)**  
**KACG 50 - 45**



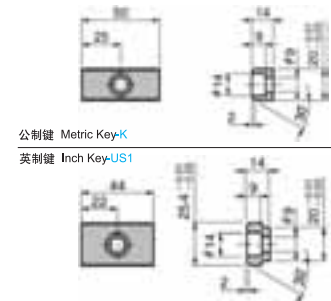
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order **KACG50-45-K**  
**KACG50-45-US1-N13**

### ■ 键详图 Key Specification



# KACG50-50

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 23.3        | 29.4 (3.0)   | 58.8 (6.0)   | 315.6 (32.2)            | 1104.6 (112.6) | 9.0                 | <b>KACG</b>    | <b>50</b> | <b>50</b> | <b>UCMSG</b>            |

**KACG 50**


Order

Catalog No. (W) - (θ)

**KACG 50 - 50**


Option

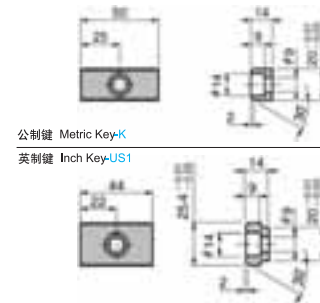
| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order

**KACG50-50-K**  
**KACG50-50-US1-N13**

### ■ 键详图 Key Specification



# KACG50-55

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 26.1        | 29.4 (3.0)   | 58.8 (6.0)   | 315.6 (32.2)            | 1104.6 (112.6) | 9.5                 | KACG           | 50  | 55  | UCMSG                   |



Order

Catalog No. (W) - (θ)  
**KACG 50 - 55**



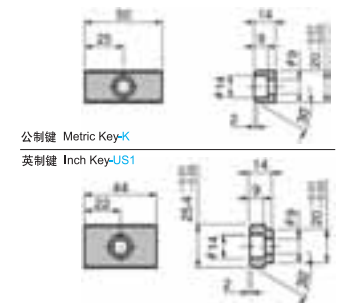
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |

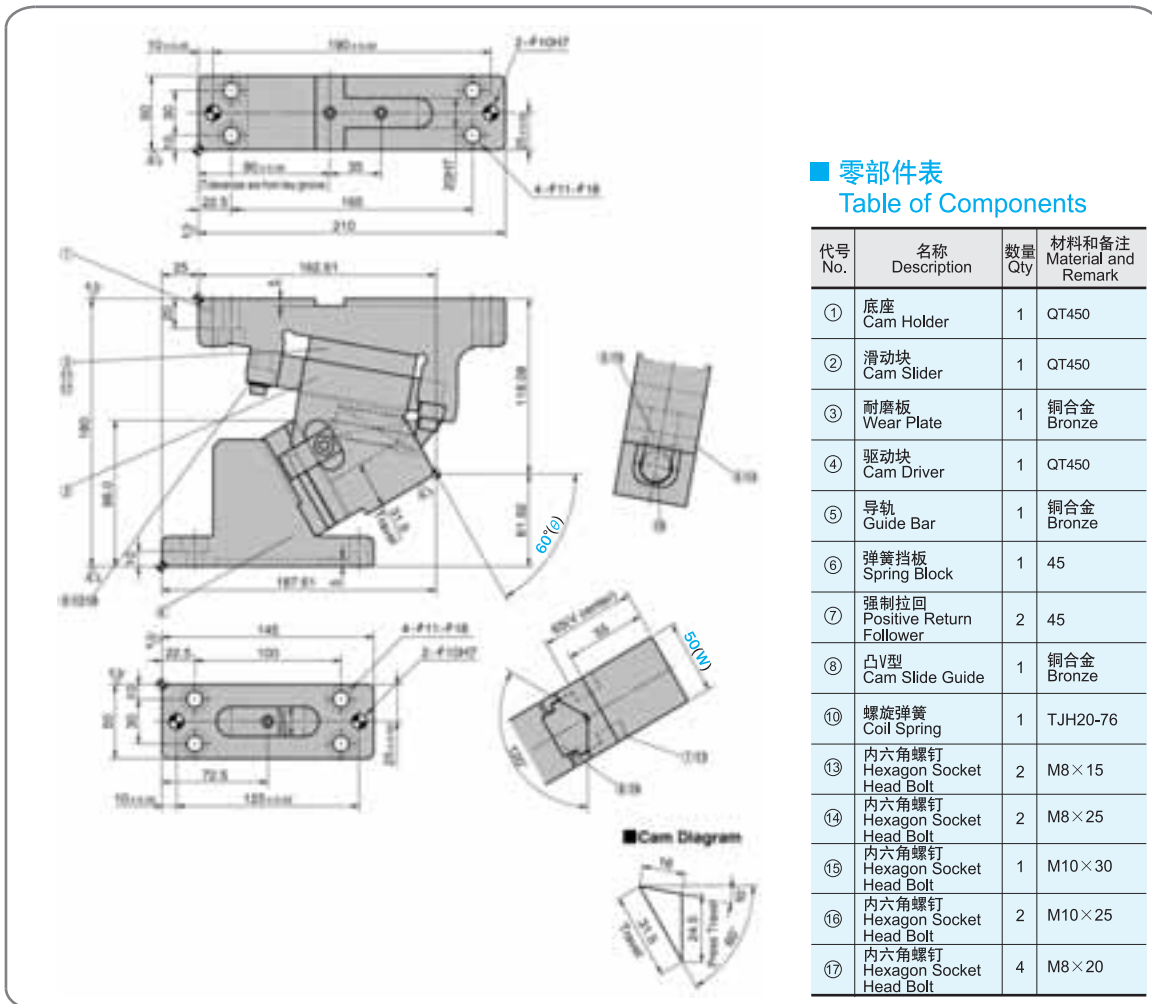


Order **KACG50-55-K**  
**KACG50-55-US1-N13**

### ■ 键详图 Key Specification



# KACG50-60


**■ 零部件表**  
 Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 31.5        | 29.4 (3.0)   | 58.8 (6.0)   | 263.0 (26.8)            | 1104.6 (112.6) | 9.7                 | <b>KACG</b>    | <b>50</b> | <b>60</b> | <b>UCMSG</b>            |

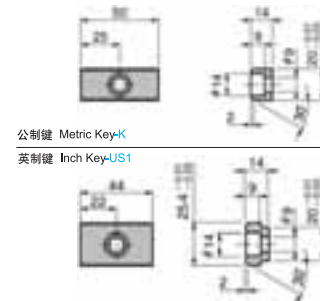


Order

 Catalog No. **(W)** - **(θ)**  
**KACG 50 - 60**


Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |


 Order **KACG50-60-K**  
**KACG50-60-US1-N13**
**■ 键详图 Key Specification**

**KACG 50**



# KACG50-65

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                 | 数量 Qty | 材料和备注 Material and Remark |
|--------|--------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                  | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                 | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                 | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                 | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                   | 1      | 铜合金 Bronze                |
| ⑥      | 弹簧挡板 Spring Block              | 1      | 45                        |
| ⑦      | 强制拉回 Positive Return Follower  | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide            | 1      | 铜合金 Bronze                |
| ⑩      | 螺旋弹簧 Coil Spring               | 1      | TJH20-76                  |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×15                     |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M8×25                     |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt | 1      | M10×30                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt | 2      | M10×25                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt | 4      | M8×20                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 36.6        | 29.4 (3.0)   | 58.8 (6.0)   | 263.0 (26.8)            | 1104.6 (112.6) | 10.0                | KACG           | 50  | 65  | UCMSG                   |



Order

Catalog No. (W) - (θ)  
**KACG 50 - 65**



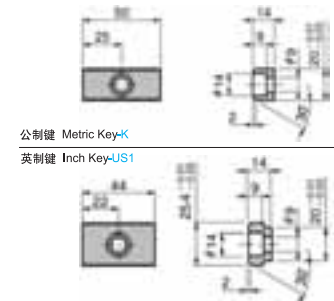
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N13</b>       | 驱动块底座销孔改为φ13 Dowel pin holes of cam holder and cam driver are changed to φ13. |



Order **KACG50-65-K**  
**KACG50-65-US1-N13**

### ■ 键详图 Key Specification







# KACG65-05

**■ 零部件表**  
Table of Components

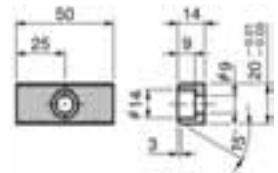
| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                    | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                   | 1      | QT450                     |
| ④      | 驱动块 Cam Driver                   | 1      | QT450                     |
| ⑤      | 压板 Slide Plate                   | 2      | 铜合金 Bronze                |
| ⑥      | 螺旋弹簧 Coil Spring                 | 1      | TJL25-89                  |
| ⑦      | 强制拉回A Positive Return Follower A | 1      | 45                        |
| ⑧      | 强制拉回B Positive Return Follower B | 1      | 45                        |
| ⑨      | 凸V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑫      | 弹簧挡板 Spring Block                | 1      | 45                        |
| ⑬      | 缓冲块 Spring Block                 | 2      | φ10×5                     |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | M8×16                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |               | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|---------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load |                     |                |     |     |                         |
| 15.6        | 29.4 (3.0)   | 58.8 (6.0)   | 278.3 (6.0)             | 834.9 (85.1)  | 10.4                | KACG           | 65  | 05  | UCMSG                   |

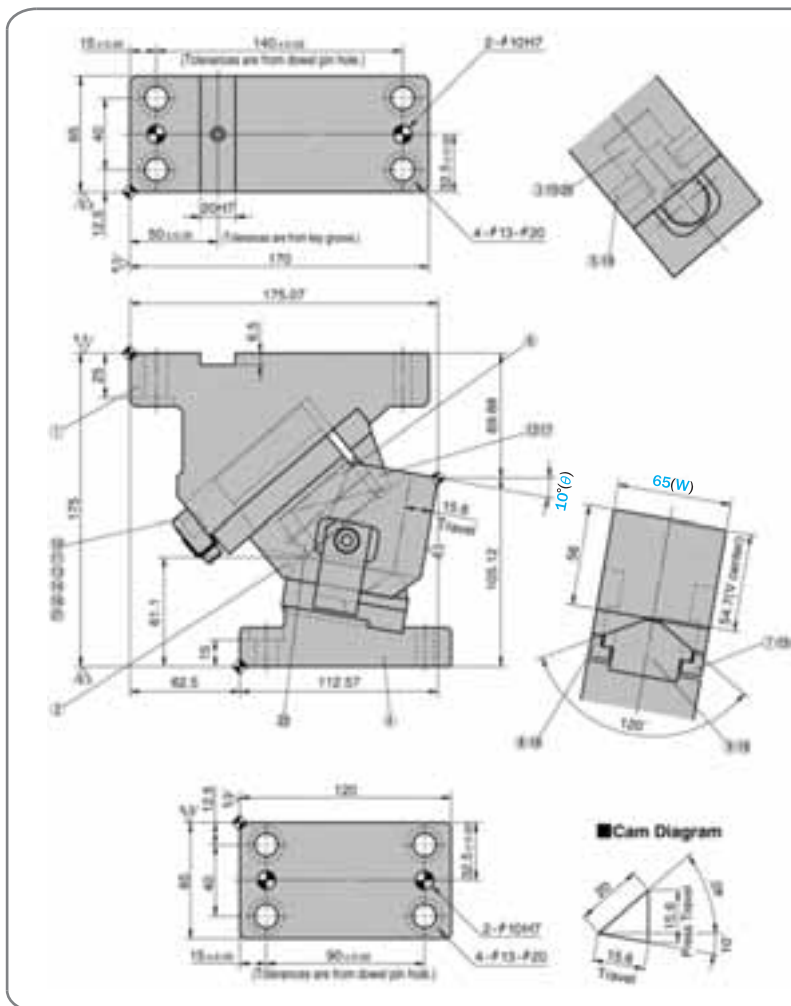


Order Catalog No. **KACG** (W) **65** - (θ) **05**

**■ 键详图 Key Specification**



# KACG65-10



## 零部件表 Table of Components

| 代号 No. | 名称 Description                         | 数量 Qty | 材料和备注 Material and Remark |
|--------|--|--------|---------------------------|
| ①      | 底座<br>Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块<br>Cam Slider                      | 1      | QT450                     |
| ④      | 驱动块<br>Cam Driver                      | 1      | QT450                     |
| ⑤      | 压板<br>Slide Plate                      | 2      | 铜合金<br>Bronze             |
| ⑥      | 螺旋弹簧<br>Coil Spring                    | 1      | TJL25-76                  |
| ⑦      | 强制拉回A<br>Positive Return<br>Follower A | 1      | 45                        |
| ⑧      | 强制拉回B<br>Positive Return<br>Follower B | 1      | 45                        |
| ⑨      | 凸V型<br>Cam Slide Guide                 | 1      | 铜合金<br>Bronze             |
| ⑩      | 挡板<br>Spring Plate                     | 1      | 45                        |
| ⑫      | 弹簧挡板<br>Spring Block                   | 1      | 45                        |
| ⑬      | 缓冲块<br>Spring Block                    | 2      | φ10×5                     |
| ⑯      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 4      | M8×16                     |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                  | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load |                           |                   |     |     |                               |
| 15.6              | 29.4<br>(3.0)   | 58.8<br>(6.0)   | 236.8<br>(24.1)            | 828.8<br>(84.3)  | 10.2                      | KACG              | 65  | 10  | UCMSG                         |

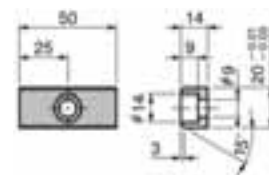
KACG  
65



Order

Catalog No. (W) - (θ)  
KACG 65 - 10

## 键详图 Key Specification



# KACG65-15

**■ 零部件表**  
Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                    | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                   | 1      | QT450                     |
| ④      | 驱动块 Cam Driver                   | 1      | QT450                     |
| ⑤      | 压板 Slide Plate                   | 2      | 铜合金 Bronze                |
| ⑥      | 螺旋弹簧 Coil Spring                 | 1      | TJL25-76                  |
| ⑦      | 强制拉回A Positive Return Follower A | 1      | 45                        |
| ⑧      | 强制拉回B Positive Return Follower B | 1      | 45                        |
| ⑨      | 凸V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑫      | 弹簧挡板 Spring Block                | 1      | 45                        |
| ⑬      | 缓冲块 Spring Block                 | 2      | φ10×5                     |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | M8×16                     |

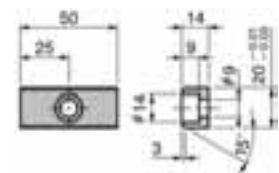
| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |               | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|---------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load |                     |                |     |     |                         |
| 17.0        | 29.4 (3.0)   | 58.8 (6.0)   | 236.8 (24.1)            | 828.8 (84.3)  | 9.9                 | KACG           | 65  | 15  | UCMSG                   |



Order

Catalog No. **KACG** (W) **65** - (θ) **15**

**■ 键详图 Key Specification**



# KACG65-20

**■ 零部件表**  
Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                    | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                   | 1      | QT450                     |
| ④      | 驱动块 Cam Driver                   | 1      | QT450                     |
| ⑤      | 压板 Slide Plate                   | 2      | 铜合金 Bronze                |
| ⑥      | 螺旋弹簧 Coil Spring                 | 1      | TJL25-76                  |
| ⑦      | 强制拉回A Positive Return Follower A | 1      | 45                        |
| ⑧      | 强制拉回B Positive Return Follower B | 1      | 45                        |
| ⑨      | 凸V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑫      | 弹簧挡板 Spring Block                | 1      | 45                        |
| ⑬      | 缓冲块 Spring Block                 | 2      | φ10×5                     |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | M8×16                     |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |               | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|---------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load |                     |                |           |           |                         |
| 18.4        | 29.4 (3.0)   | 58.8 (6.0)   | 236.8 (24.1)            | 828.8 (84.3)  | 9.9                 | <b>KACG</b>    | <b>65</b> | <b>20</b> | <b>UCMSG</b>            |

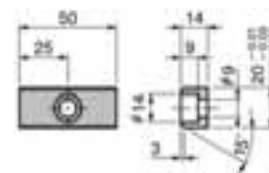
KACG 65



Order

Catalog No. **KACG** (W) **65** - (θ) **20**

**■ 键详图 Key Specification**



# KACG65-30

**Cam Diagram**

**■ 零部件表**  
Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                    | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                   | 1      | QT450                     |
| ④      | 驱动块 Cam Driver                   | 1      | QT450                     |
| ⑤      | 压板 Slide Plate                   | 2      | 铜合金 Bronze                |
| ⑥      | 螺旋弹簧 Coil Spring                 | 1      | TJL25-64                  |
| ⑦      | 强制拉回A Positive Return Follower A | 1      | 45                        |
| ⑧      | 强制拉回B Positive Return Follower B | 1      | 45                        |
| ⑨      | 凸V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑫      | 弹簧挡板 Spring Block                | 1      | 45                        |
| ⑬      | 缓冲块 Spring Block                 | 2      | φ10×5                     |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | M8×16                     |

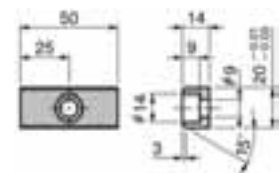
| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |               | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|---------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load |                     |                |     |     |                         |
| 19.5        | 29.4 (3.0)   | 58.8 (6.0)   | 176.0 (18.0)            | 809.6 (82.6)  | 9.6                 | KACG           | 65  | 30  | UCMSG                   |



Order

Catalog No. **KACG** (W) **65** - (θ) **30**

■ 键详图 Key Specification





# KACG65-40

**■ 零部件表**  
Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                    | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                   | 1      | QT450                     |
| ④      | 驱动块 Cam Driver                   | 1      | QT450                     |
| ⑤      | 压板 Slide Plate                   | 2      | 铜合金 Bronze                |
| ⑥      | 螺旋弹簧 Coil Spring                 | 1      | TJL25-64                  |
| ⑦      | 强制拉回A Positive Return Follower A | 1      | 45                        |
| ⑧      | 强制拉回B Positive Return Follower B | 1      | 45                        |
| ⑨      | 凸V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑫      | 弹簧挡板 Spring Block                | 1      | 45                        |
| ⑬      | 缓冲块 Spring Block                 | 2      | φ10×5                     |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | M8×16                     |

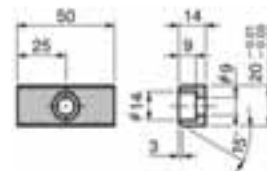
| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |               | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|---------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load |                     |                |     |     |                         |
| 23.1        | 29.4 (3.0)   | 58.8 (6.0)   | 176.0 (18.0)            | 809.6 (82.6)  | 9.5                 | KACG           | 65  | 40  | UCMSG                   |



Order

Catalog No. **KACG** (W) **65** - (θ) **40**

■ 键详图 Key Specification



KACG 65

# KACG65-50

**■ Cam Diagram**

**■ 零部件表 Table of Components**

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                    | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                   | 1      | QT450                     |
| ④      | 驱动块 Cam Driver                   | 1      | QT450                     |
| ⑤      | 压板 Slide Plate                   | 2      | 铜合金 Bronze                |
| ⑥      | 螺旋弹簧 Coil Spring                 | 1      | TJL25-64                  |
| ⑦      | 强制拉回A Positive Return Follower A | 1      | 45                        |
| ⑧      | 强制拉回B Positive Return Follower B | 1      | 45                        |
| ⑨      | 凸V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑫      | 弹簧挡板 Spring Block                | 1      | 45                        |
| ⑬      | 缓冲块 Spring Block                 | 2      | φ10×5                     |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉 Hexagon Socket Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉 Hexagon Socket Head Bolt   | 4      | M8×16                     |

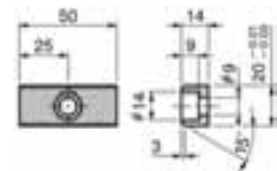
| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |               | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|---------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load |                     |                |     |     |                         |
| 24.9        | 29.4 (3.0)   | 58.8 (6.0)   | 246.4 (25.1)            | 809.6 (82.6)  | 9.9                 | KACG           | 65  | 50  | UCMSG                   |



Order

Catalog No. **KACG** (W) **65** - (θ) **50**

**■ 键详图 Key Specification**



# KACG65-60

**Cam Diagram**

■ 零部件表  
Table of Components

| 代号 No. | 名称 Description                         | 数量 Qty | 材料和备注 Material and Remark |
|--------|--|--------|---------------------------|
| ①      | 底座<br>Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块<br>Cam Slider                      | 1      | QT450                     |
| ④      | 驱动块<br>Cam Driver                      | 1      | QT450                     |
| ⑤      | 压板<br>Slide Plate                      | 2      | 铜合金<br>Bronze             |
| ⑥      | 螺旋弹簧<br>Coil Spring                    | 1      | TJL25-64                  |
| ⑦      | 强制拉回A<br>Positive Return<br>Follower A | 1      | 45                        |
| ⑧      | 强制拉回B<br>Positive Return<br>Follower B | 1      | 45                        |
| ⑨      | 凸V型<br>Cam Slide Guide                 | 1      | 铜合金<br>Bronze             |
| ⑩      | 挡板<br>Spring Plate                     | 1      | 45                        |
| ⑫      | 弹簧挡板<br>Spring Block                   | 1      | 45                        |
| ⑬      | 缓冲块<br>Spring Block                    | 2      | φ10×5                     |
| ⑯      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 4      | LCS-M8-18                 |
| ⑰      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 2      | M8×20                     |
| ⑱      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 2      | M10×30                    |
| ⑲      | 内六角螺钉<br>Hexagon Socket<br>Head Bolt   | 4      | M8×16                     |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                  | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load |                           |                   |     |     |                               |
| 32.0              | 29.4<br>(3.0)   | 58.8<br>(6.0)   | 246.4<br>(25.1)            | 809.6<br>(82.6)  | 11.1                      | KACG              | 65  | 60  | UCMSG                         |

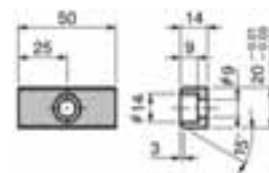
KACG  
65



Order

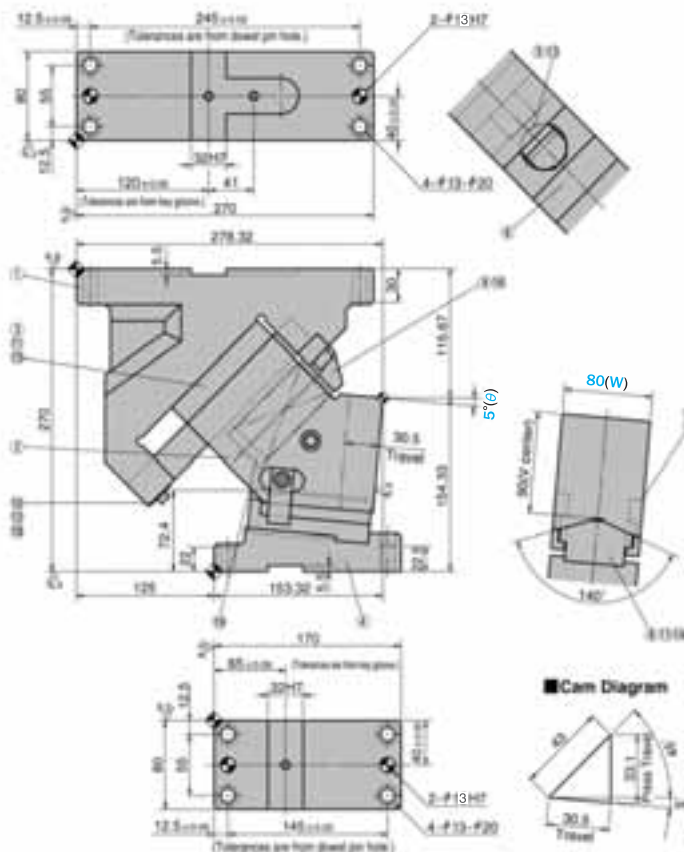
Catalog No. **KACG** (W) **65** - (θ) **60**

## ■ 键详图 Key Specification





# KACG80-05



## 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-139                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 30.5        | 49.0 (5.0)   | 98.0 (10.0)  | 324.0 (33.0)            | 1872.0 (190.8) | 32.0                | <b>KACG</b>    | <b>80</b> | <b>05</b> | <b>UCMSG</b>            |

**KACG 80**


Order

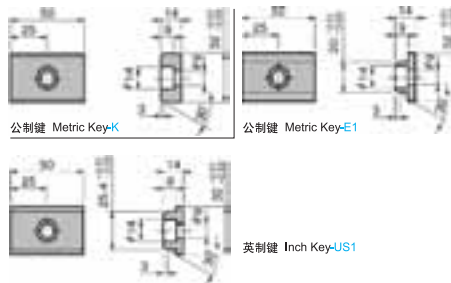
 Catalog No. **(W) - (θ)**  
**KACG 80 - 05**


Option

| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| <b>K</b>         | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |


 Order **KACG 80-05-K**

## 键详图 Key Specification





# KACG80-10

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑块 Cam Slider                       | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-139                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 31.1        | 49.0 (5.0)   | 98.0 (10.0)  | 432.0 (34.0)            | 1872.0 (190.8) | 32.0                | <b>KACG</b>    | <b>80</b> | <b>10</b> | <b>UCMSG</b>            |



Order

Catalog No. (W) - (θ)  
**KACG 80 - 10**



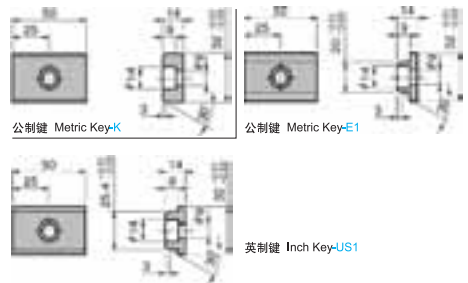
Option

| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| <b>K</b>         | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |



Order **KACG 80-10-K**

### ■ 键详图 Key Specification







# KACG80-20

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 32.3        | 49.0 (5.0)   | 98.0 (10.0)  | 391.5 (39.9)            | 1914.0 (194.9) | 32.0                | <b>KACG</b>    | <b>80</b> | <b>20</b> | <b>UCMSG</b>            |



Order

Catalog No. **(W)** - **(θ)**  
**KACG 80 - 20**



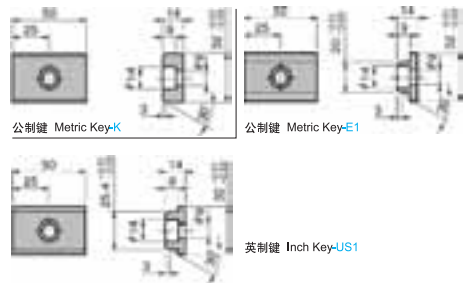
Option

| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| <b>K</b>         | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |



Order **KACG 80-20-K**

### ■ 键详图 Key Specification



# KACG80-25

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 35.0        | 49.0 (5.0)   | 98.0 (10.0)  | 391.5 (39.9)            | 1914.0 (194.9) | 30.0                | <b>KACG</b>    | <b>80</b> | <b>25</b> | <b>UCMSG</b>            |

KACG 80

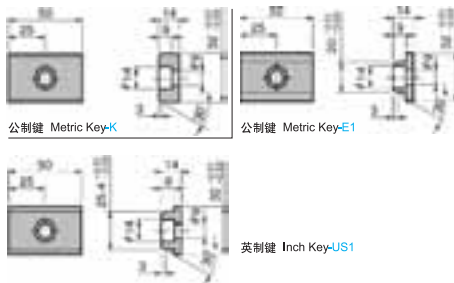
Order Catalog No. (W) - (θ)  
KACG 80 - 25

Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12 Dowel pin holes of cam holder and cam driver are changed to ø12. |

Order KACG 80-25-K

### ■ 键详图 Key Specification



# KACG80-30

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 34.7        | 49.0 (5.0)   | 98.0 (10.0)  | 522.0 (53.2)            | 1914.0 (194.9) | 30.0                | KACG           | 80  | 30  | UCMSG                   |



Order

Catalog No. (W) - (θ)  
**KACG 80 - 30**



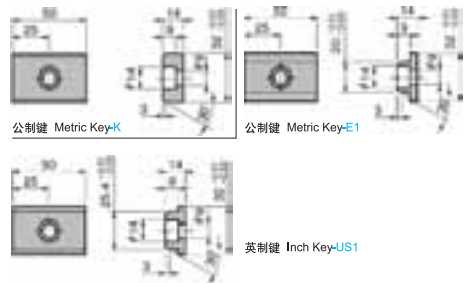
Option

| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| K                | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| E1               | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| US1              | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| N12              | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |



Order **KACG 80-30-K**

### ■ 键详图 Key Specification



# KACG80-35

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)       | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|---------------------------|-------------------|-----------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                           |                   |           |           |                               |
| 37.7              | 49.0<br>(5.0)   | 98.0<br>(10.0)  | 522.0<br>(53.2)            | 1914.0<br>(194.9) | 30.0                      | <b>KACG</b>       | <b>80</b> | <b>35</b> | <b>UCMSG</b>                  |

Order

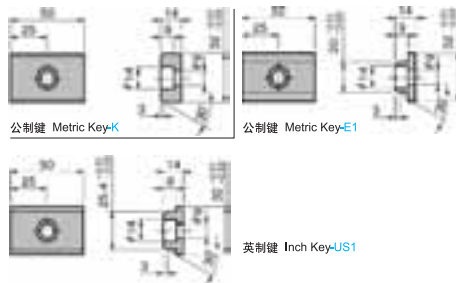
Option

Catalog No. (W) - (θ)  
**KACG 80 - 35**

| 追加编号<br>Option Code | 明细<br>Specification  |
|---------------------|--|
| <b>K</b>            | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>           | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>          | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>          | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |

Order **KACG 80-35-K**

### ■ 键详图 Key Specification



KACG  
80



# KACG80-40

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 39.9        | 49.0 (5.0)   | 98.0 (10.0)  | 565.5 (57.6)            | 1914.0 (194.9) | 29.0                | <b>KACG</b>    | <b>80</b> | <b>40</b> | <b>UCMSG</b>            |

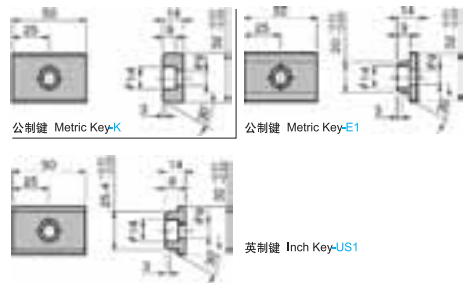
Order **Catalog No.** **(W)** - **(θ)**  
**KACG 80 - 40**

Option

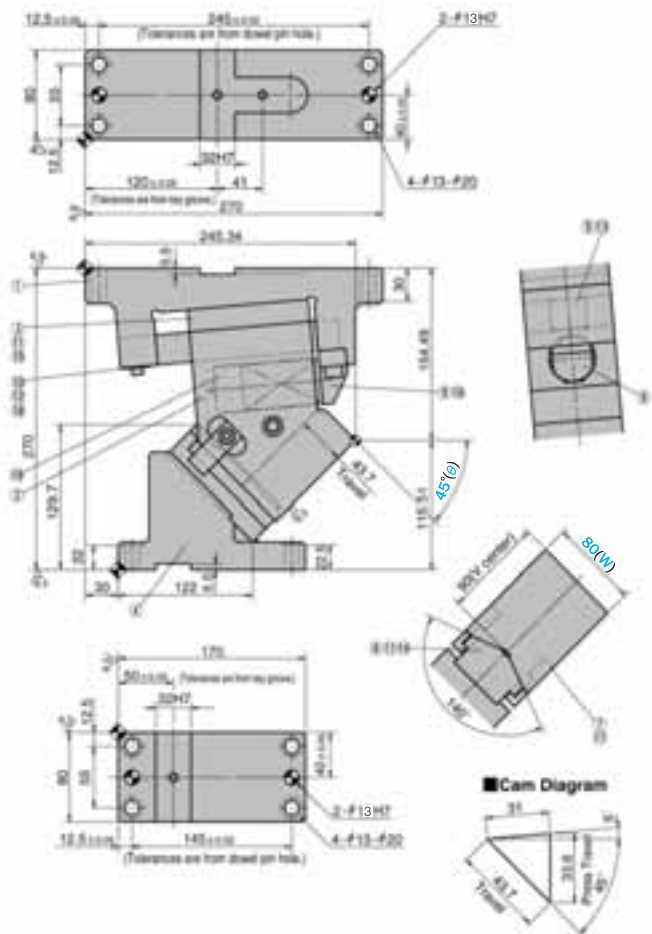
| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| <b>K</b>         | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |

Order **KACG 80-40-K**

### ■ 键详图 Key Specification



# KACG80-45


**■ 零部件表**  
 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 43.7        | 49.0 (5.0)   | 98.0 (10.0)  | 565.5 (57.6)            | 1914.0 (194.9) | 29.0                | <b>KACG</b>    | <b>80</b> | <b>45</b> | <b>UCMSG</b>            |

**KACG 80**

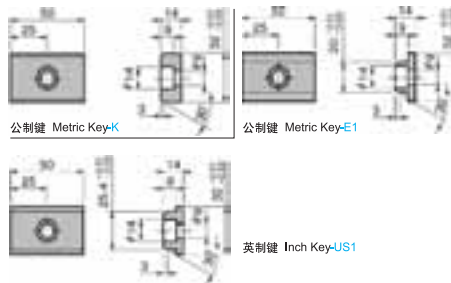

Order

Catalog No. (W) - (θ)

**KACG 80 - 45**


Option

| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| <b>K</b>         | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |


 Order **KACG 80-45-K**
**■ 键详图 Key Specification**


# KACG80-50

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 46.7        | 49.0 (5.0)   | 98.0 (10.0)  | 609.0 (62.0)            | 1914.0 (194.9) | 30.0                | KACG           | 80  | 50  | UCMSG                   |



Order

Catalog No. (W) - (θ)  
**KACG 80 - 50**



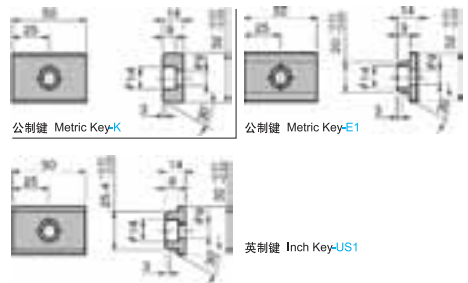
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| <b>K</b>         | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键 Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12 Dowel pin holes of cam holder and cam driver are changed to ø12. |



Order **KACG 80-50-K**

### ■ 键详图 Key Specification



# KACG80-55

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 53.8        | 49.0 (5.0)   | 98.0 (10.0)  | 565.5 (57.6)            | 1914.0 (194.9) | 30.0                | KACG           | 80  | 55  | UCMSG                   |

Order

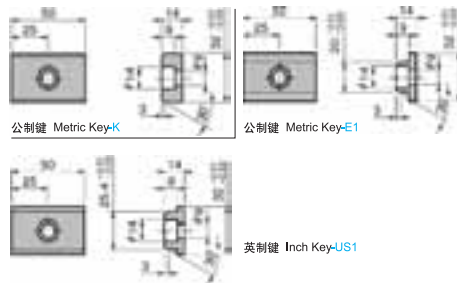
Option

Catalog No. (W) - (θ)  
**KACG 80 - 55**

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| K                | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| E1               | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| US1              | 驱动块底座安装英制键 Driver and holder inch key.  |
| N12              | 驱动块底座销孔改为ø12 Dowel pin holes of cam holder and cam driver are changed to ø12. |

Order **KACG 80-55-K**

### ■ 键详图 Key Specification



KACG 80

# KACG80-60

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W)       | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |           |           |                         |
| 61.1        | 49.0 (5.0)   | 98.0 (10.0)  | 565.5 (57.6)            | 1914.0 (194.9) | 31.0                | <b>KACG</b>    | <b>80</b> | <b>60</b> | <b>UCMSG</b>            |



Order

Catalog No. **(W)** - **(θ)**  
**KACG 80 - 60**



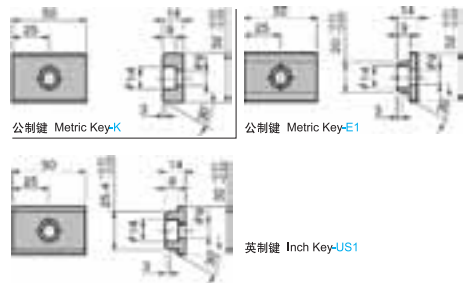
Option

| 追加编号 Option Code | 明细 Specification   |
|------------------|--|
| <b>K</b>         | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>E1</b>        | 驱动块底座安装公制键<br>Driver and holder metric key.                                      |
| <b>US1</b>       | 驱动块底座安装英制键<br>Driver and holder inch key.  |
| <b>N12</b>       | 驱动块底座销孔改为ø12<br>Dowel pin holes of cam holder and cam driver are changed to ø12. |



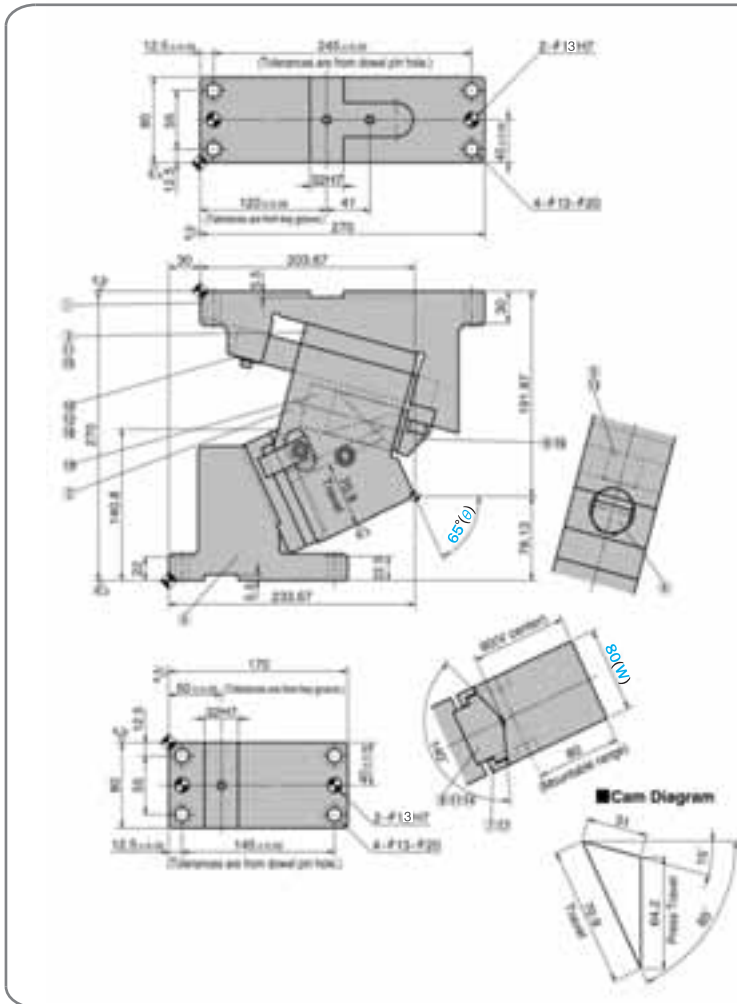
Order **KACG 80-60-K**

### ■ 键详图 Key Specification





# KACG80-65



■ 零部件表  
Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 底座 Cam Holder                       | 1      | QT450                     |
| ②      | 滑动块 Cam Slider                      | 1      | QT450                     |
| ③      | 耐磨板 Wear Plate                      | 1      | 铜合金 Bronze                |
| ④      | 驱动块 Cam Driver                      | 1      | QT450                     |
| ⑤      | 导轨 Guide Bar                        | 1      | 45                        |
| ⑥      | 螺旋弹簧 Coil Spring                    | 1      | TJL40-115                 |
| ⑦      | 强制拉回 Positive Return Follower       | 2      | 45                        |
| ⑧      | 凸V型 Cam Slide Guide                 | 1      | 铜合金 Bronze                |
| ⑨      | 弹簧挡板 Spring Block                   | 1      | 45                        |
| ⑪      | 内螺纹圆柱销 Dowel Pin With Female Thread | 4      | ø8×30                     |
| ⑬      | 内六角螺钉 Hexagon Socket Head Bolt      | 1      | M12×35                    |
| ⑭      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M12×40                    |
| ⑮      | 内六角螺钉 Hexagon Socket Head Bolt      | 4      | M10×25                    |
| ⑯      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | M10×35                    |
| ⑰      | 内六角螺钉 Hexagon Socket Head Bolt      | 2      | LCS-M8-18                 |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                     |                |     |     |                         |
| 70.9        | 49.0 (5.0)   | 98.0 (10.0)  | 565.5 (57.6)            | 1914.0 (194.9) | 32.0                | KACG           | 80  | 65  | UCMSG                   |



Order

Catalog No. (W) - (θ)  
**KACG 80 - 65**



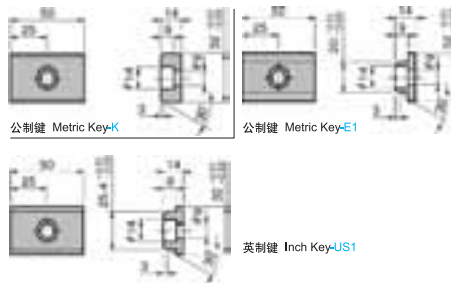
Option

| 追加编号 Option Code | 明细 Specification  |
|------------------|---|
| K                | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| E1               | 驱动块底座安装公制键 Driver and holder metric key.                                      |
| US1              | 驱动块底座安装英制键 Driver and holder inch key.  |
| N12              | 驱动块底座销孔改为ø12 Dowel pin holes of cam holder and cam driver are changed to ø12. |



Order **KACG 80-65-K**

■ 键详图 Key Specification



KACG 80

# KACG150-00

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracket               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |     |     |                               |
| 28.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 117.6                     | KACG              | 150 | 00  | UCMSG                         |

Order

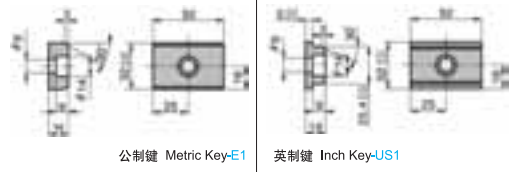
Catalog No. (W) - (θ)  
**KACG 150 - 00**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| E1                  | 驱动块底座公制键<br>Driver and holder metric key. |
| US1                 | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 150-00-E1**



# KACG150-05

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 32.2              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 114.0                     | <b>KACG</b>       | <b>150</b> | <b>05</b> | <b>UCMSG</b>                  |

KACG  
150



Order

Catalog No. (W) - (θ)  
**KACG 150 - 05**

### ■ 键详图 Key Specification

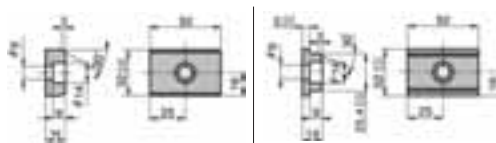


Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |



Order **KACG 150-05-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG150-10

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |     |     |                               |
| 35.9              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 113.4                     | KACG              | 150 | 10  | UCMSG                         |

Order

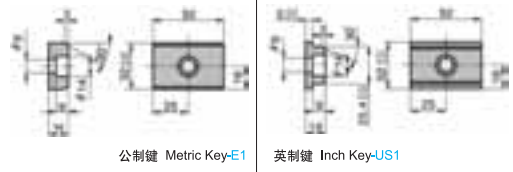
Catalog No. (W) - (θ)  
**KACG 150 - 10**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| E1                  | 驱动块底座公制键<br>Driver and holder metric key. |
| US1                 | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 150-10-E1**



# KACG150-15

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |     |     |                               |
| 39.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 111.9                     | KACG              | 150 | 15  | UCMSG                         |



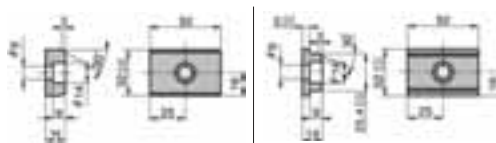
Catalog No. (W) - (θ)  
**KACG 150 - 15**

### ■ 键详图 Key Specification



| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| E1                  | 驱动块底座公制键<br>Driver and holder metric key. |
| US1                 | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 150-15-E1**



公制键 Metric Key-E1 | 英制键 Inch Key-US1

KACG  
150



# KACG150-20

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 43.5              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 111.3                     | <b>KACG</b>       | <b>150</b> | <b>20</b> | <b>UCMSG</b>                  |

Order

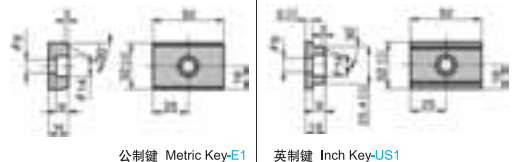
Catalog No. (W) - (θ)  
**KACG 150 - 20**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |

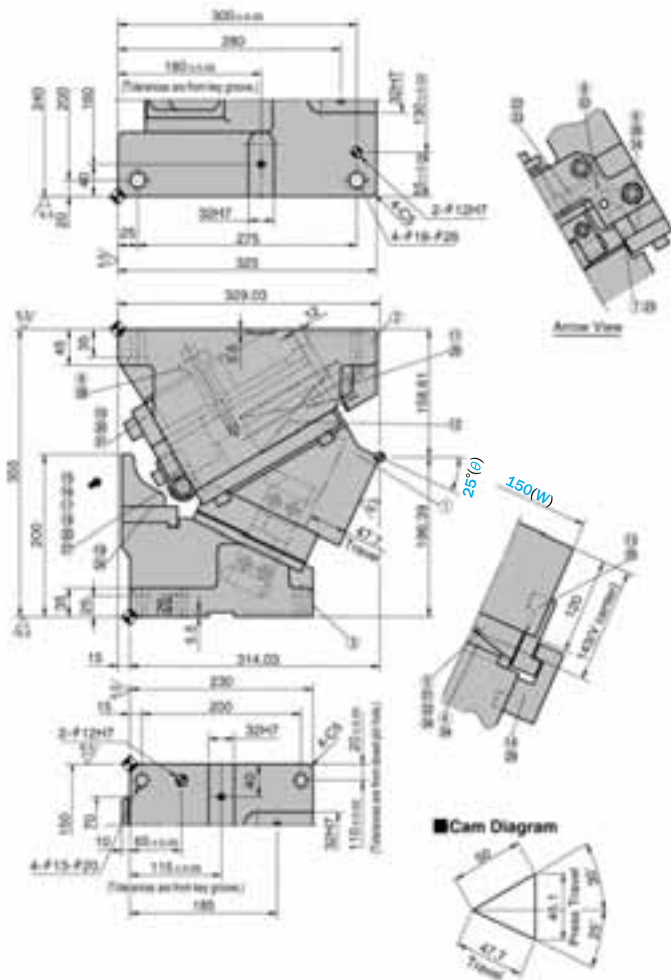
Order **KACG 150-20-E1**



公制键 Metric Key-E1 | 英制键 Inch Key-US1

# KACG150-25

## ■ 零部件表 Table of Components



| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 滑动块<br>Cam Slider                   | 1      | HT300                     |
| ②      | 底座<br>Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块<br>Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型<br>Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型<br>Cam Slide Guide              | 1      | 铜合金<br>Bronze             |
| ⑥      | 压板<br>Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板<br>Slide Plate                  | 2      | 铜合金<br>Bronze             |
| ⑧      | 滑板A<br>Plate A                      | 2      | 铜合金<br>Bronze             |
| ⑨      | 吊挂螺栓套<br>Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板<br>Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销<br>Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧<br>Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回<br>Driver For Positive Return | 1      | 铜合金<br>Bronze             |
| ⑭      | 下强制拉回<br>Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮<br>Roller                        | 1      | GCr15                     |
| ⑯      | 轴<br>Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架<br>Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器<br>Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B<br>Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 47.7              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 111.2                     | <b>KACG</b>       | <b>150</b> | <b>25</b> | <b>UCMSG</b>                  |

**KACG  
150**


Order

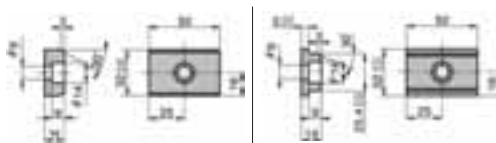
 Catalog No. (W) - (θ)  
**KACG 150 - 25**

## ■ 键详图 Key Specification



Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


 Order **KACG 150-25-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG150-30

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 52.3              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 110.2                     | <b>KACG</b>       | <b>150</b> | <b>30</b> | <b>UCMSG</b>                  |

Order

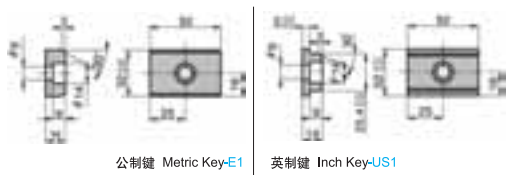
Catalog No. (W) - (θ)  
**KACG 150 - 30**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |

Order **KACG 150-30-E1**



公制键 Metric Key-E1 | 英制键 Inch Key-US1

# KACG150-35

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracket               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 57.3              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 113.1                     | <b>KACG</b>       | <b>150</b> | <b>35</b> | <b>UCMSG</b>                  |



Order

Catalog No. (W) - (θ)  
**KACG 150 - 35**

### ■ 键详图 Key Specification

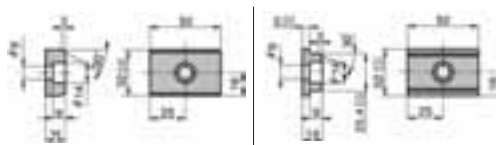


Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |



Order **KACG 150-35-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

KACG  
150

# KACG150-40

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 63.0              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 114.7                     | <b>KACG</b>       | <b>150</b> | <b>40</b> | <b>UCMSG</b>                  |

Order

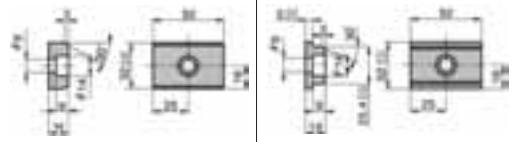
Catalog No. (W) - (θ)  
**KACG 150 - 40**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 150-40-E1**



公制键 Metric Key-E1 | 英制键 Inch Key-US1



# KACG150-45

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgpf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|-----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load          | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 69.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)             | 7022.4<br>(715.9) | 36.3                        | 115.8                     | <b>KACG</b>       | <b>150</b> | <b>45</b> | <b>UCMSG</b>                  |

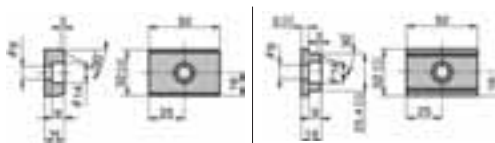
**KACG  
150**

**Order**
**Catalog No. (W) - (θ)**  
**KACG 150 - 45**

### ■ 键详图 Key Specification


**Option**

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 150-45-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG150-50

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 77.4              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 117.5                     | <b>KACG</b>       | <b>150</b> | <b>50</b> | <b>UCMSG</b>                  |

Order

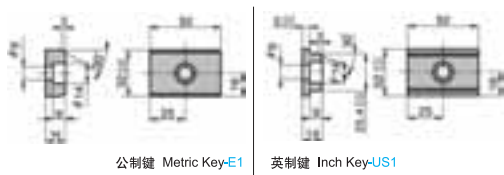
Catalog No. (W) - (θ)  
**KACG 150 - 50**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 150-50-E1**



# KACG150-55

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgpf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|-----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load          | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 87.1              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)             | 7022.4<br>(715.9) | 36.3                        | 117.5                     | <b>KACG</b>       | <b>150</b> | <b>55</b> | <b>UCMSG</b>                  |

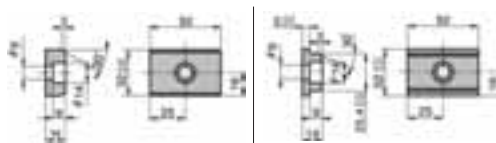
**KACG  
150**

**Order**
**Catalog No. (W) - (θ)**  
**KACG 150 - 55**

### ■ 键详图 Key Specification


**Option**

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 150-55-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG150-60

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 99.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 36.3                        | 122.0                     | <b>KACG</b>       | <b>150</b> | <b>60</b> | <b>UCMSG</b>                  |

Order

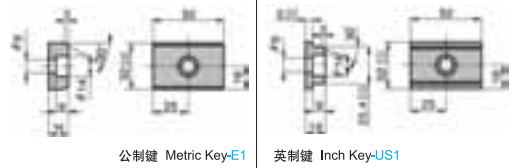
Catalog No. (W) - (θ)  
**KACG 150 - 60**

### ■ 键详图 Key Specification

Option

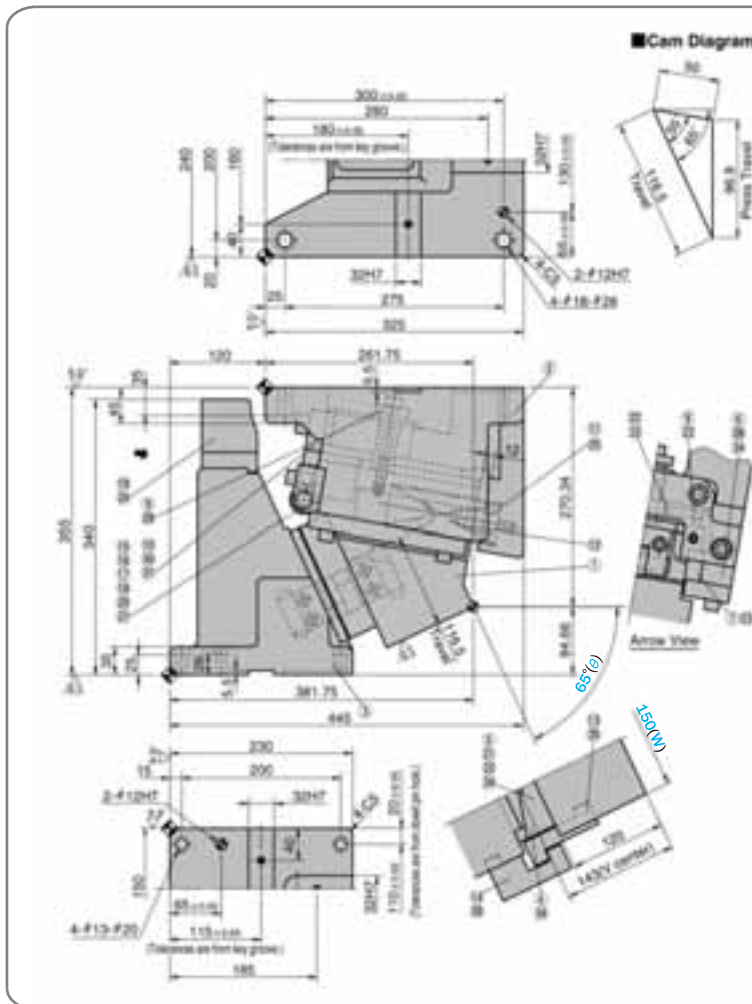
| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 150-60-E1**



公制键 Metric Key-E1      英制键 Inch Key-US1

# KACG150-65



■ 零部件表  
Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 滑动块<br>Cam Slider                   | 1      | HT300                     |
| ②      | 底座<br>Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块<br>Cam Driver                   | 1      | HT300                     |
| ④      | 凸型<br>Cam Slide Guide               | 1      | 55                        |
| ⑤      | 凹型<br>Cam Slide Guide               | 1      | 铜合金<br>Bronze             |
| ⑥      | 压板<br>Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板<br>Slide Plate                  | 2      | 铜合金<br>Bronze             |
| ⑧      | 滑板A<br>Plate A                      | 2      | 铜合金<br>Bronze             |
| ⑨      | 吊挂螺栓套<br>Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板<br>Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销<br>Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧<br>Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回<br>Driver For Positive Return | 1      | 铜合金<br>Bronze             |
| ⑭      | 下强制拉回<br>Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮<br>Roller                        | 1      | GCr15                     |
| ⑯      | 轴<br>Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架<br>Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器<br>Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B<br>Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgcf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|-----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load          | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 116.5             | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)             | 7022.4<br>(715.9) | 36.3                        | 126.0                     | <b>KACG</b>       | <b>150</b> | <b>65</b> | <b>UCMSG</b>                  |



Order

Catalog No. (W) - (θ)  
**KACG 150 - 65**



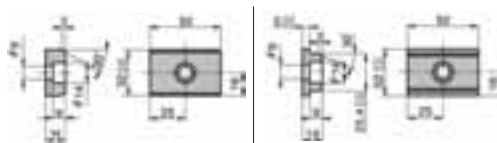
Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |



Order **KACG 150-65-E1**

■ 键详图 Key Specification



公制键 Metric Key-E1

英制键 Inch Key-US1

**KACG  
150**



# KACG200-00

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgpf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|-----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load          | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 28.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)             | 7022.4<br>(715.9) | 44.0                        | 129.7                     | <b>KACG</b>       | <b>200</b> | <b>00</b> | <b>UCMSG</b>                  |

Order

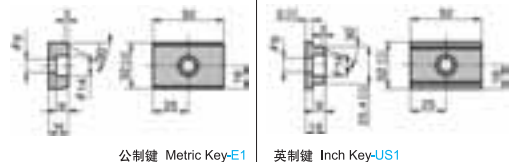
Catalog No. (W) - (θ)  
**KACG 200 - 00**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |

Order **KACG 200-00-E1**



公制键 Metric Key-E1      英制键 Inch Key-US1

# KACG200-05

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 32.2              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 126.6                     | <b>KACG</b>       | <b>200</b> | <b>05</b> | <b>UCMSG</b>                  |

**KACG  
200**

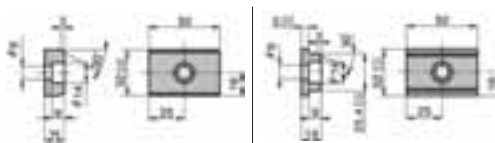
**Order**

 Catalog No. (W) - (θ)  
**KACG 200 - 05**

### ■ 键详图 Key Specification


**Option**

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 200-05-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG200-10

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |     |     |                               |
| 35.9              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 124.8                     | KACG              | 200 | 10  | UCMSG                         |

Order

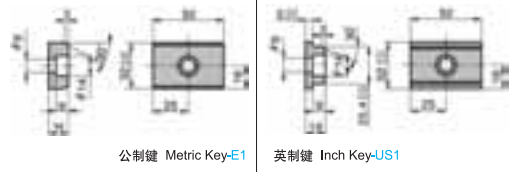
Catalog No. (W) - (θ)  
**KACG 200 - 10**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| E1                  | 驱动块底座公制键<br>Driver and holder metric key. |
| US1                 | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 200-10-E1**



# KACG200-15

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 39.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 127.4                     | <b>KACG</b>       | <b>200</b> | <b>15</b> | <b>UCMSG</b>                  |

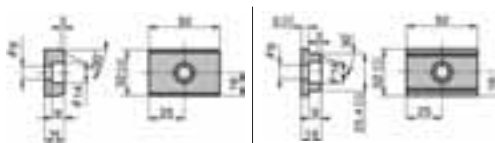
**KACG  
200**

**Order**
**Catalog No. (W) - (θ)**  
**KACG 200 - 15**

### ■ 键详图 Key Specification


**Option**

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 200-15-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG200-20

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 43.5              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 123.2                     | <b>KACG</b>       | <b>200</b> | <b>20</b> | <b>UCMSG</b>                  |

Order

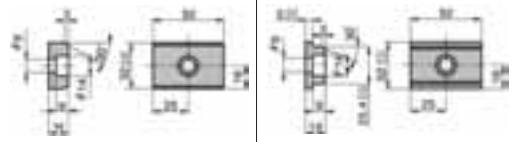
Catalog No. (W) - (θ)  
**KACG 200 - 20**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 200-20-E1**



公制键 Metric Key-E1      英制键 Inch Key-US1



# KACG200-25

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |     |     |                               |
| 47.7              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 123.0                     | KACG              | 200 | 25  | UCMSG                         |

Order

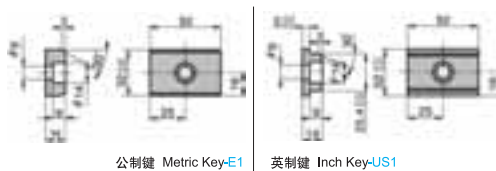
Catalog No. (W) - (θ)  
**KACG 200 - 25**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| E1                  | 驱动块底座公制键<br>Driver and holder metric key. |
| US1                 | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 200-25-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

KACG  
200

# KACG200-30

Cam Diagram

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                       |                     |                |            |           |                         |
| 52.3        | 147.0 (15.0)   | 294.0 (30.0)   | 862.4 (87.9)            | 7022.4 (715.9) | 44.0                  | 121.7               | <b>KACG</b>    | <b>200</b> | <b>30</b> | <b>UCMSG</b>            |

Order

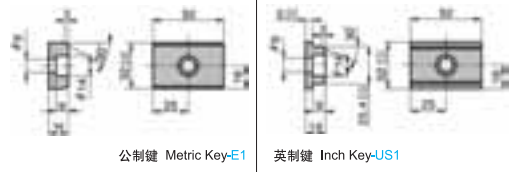
Catalog No. (W) - (θ)  
**KACG 200 - 30**

### ■ 键详图 Key Specification

Option

| 追加编号 Option Code | 明细 Specification                       |
|------------------|--|
| <b>E1</b>        | 驱动块底座公制键 Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键 Driver and holder inch key.   |

Order **KACG 200-30-E1**



# KACG200-35

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 57.3              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 125.3                     | <b>KACG</b>       | <b>200</b> | <b>35</b> | <b>UCMSG</b>                  |

KACG  
200



Order

Catalog No. (W) - (θ)  
**KACG 200 - 35**

### ■ 键详图 Key Specification

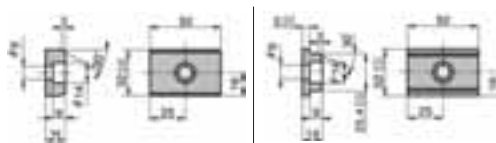


Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |



Order **KACG 200-35-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG200-40

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 滑动块<br>Cam Slider                   | 1      | HT300                     |
| ②      | 底座<br>Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块<br>Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型<br>Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型<br>Cam Slide Guide              | 1      | 铜合金<br>Bronze             |
| ⑥      | 压板<br>Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板<br>Slide Plate                  | 2      | 铜合金<br>Bronze             |
| ⑧      | 滑板A<br>Plate A                      | 2      | 铜合金<br>Bronze             |
| ⑨      | 吊挂螺栓套<br>Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板<br>Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销<br>Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧<br>Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回<br>Driver For Positive Return | 1      | 铜合金<br>Bronze             |
| ⑭      | 下强制拉回<br>Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮<br>Roller                        | 1      | GCr15                     |
| ⑯      | 轴<br>Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架<br>Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器<br>Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B<br>Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgpf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|-----------------------------|-------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load          | 终压<br>Final Load  |                             |                           |                   |     |     |                               |
| 63.0              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)             | 7022.4<br>(715.9) | 44.0                        | 126.8                     | KACG              | 200 | 40  | UCMSG                         |



Order

Catalog No. (W) - (θ)  
**KACG 200 - 40**

### ■ 键详图 Key Specification

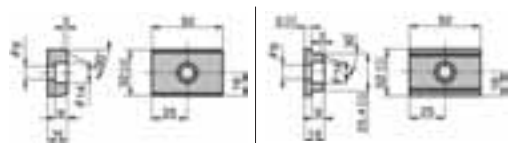


Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| E1                  | 驱动块底座公制键<br>DrVer and holder metric key. |
| US1                 | 驱动块底座英制键<br>DrVer and holder inch key.   |



Order **KACG 200-40-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG200-45

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kg) |                | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|------------------------|----------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load        | 终压 Final Load  |                       |                     |                |            |           |                         |
| 69.6        | 147.0 (15.0)   | 294.0 (30.0)   | 862.4 (87.9)           | 7022.4 (715.9) | 44.0                  | 127.9               | <b>KACG</b>    | <b>200</b> | <b>45</b> | <b>UCMSG</b>            |

**KACG 200**

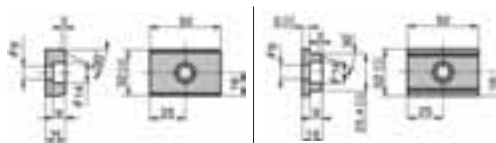
**Order**

 Catalog No. **(W) - (θ)**  
**KACG 200 - 45**

### ■ 键详图 Key Specification


**Option**

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| <b>E1</b>        | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 200-45-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1



# KACG200-50

**Cam Diagram**

**■ 零部件表**  
Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgF) |                | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|----------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load  |                       |                     |                |            |           |                         |
| 77.4        | 147.0 (15.0)   | 294.0 (30.0)   | 862.4 (87.9)            | 7022.4 (715.9) | 44.0                  | 129.8               | <b>KACG</b>    | <b>200</b> | <b>50</b> | <b>UCMSG</b>            |

Order

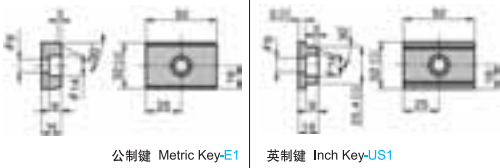
Catalog No. (W) - (θ)  
**KACG 200 - 50**

**■ 键详图 Key Specification**

Option

| 追加编号 Option Code | 明细 Specification                       |
|------------------|--|
| <b>E1</b>        | 驱动块底座公制键 Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键 Driver and holder inch key.   |

Order **KACG 200-50-E1**



# KACG200-55

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 87.1              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 132.6                     | <b>KACG</b>       | <b>200</b> | <b>55</b> | <b>UCMSG</b>                  |

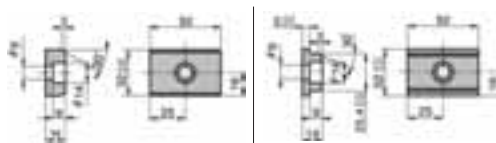
**KACG  
200**

**Order**
**Catalog No. (W) - (θ)**  
**KACG 200 - 55**

### ■ 键详图 Key Specification


**Option**

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 200-55-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG200-60

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 99.6              | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 135.1                     | <b>KACG</b>       | <b>200</b> | <b>60</b> | <b>UCMSG</b>                  |

Order

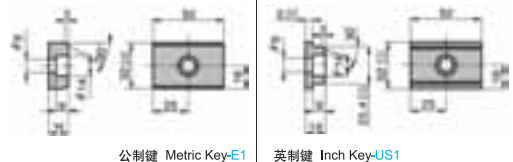
Catalog No. (W) - (θ)  
**KACG 200 - 60**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 200-60-E1**



公制键 Metric Key-E1      英制键 Inch Key-US1

# KACG200-65

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 1      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 1      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 1      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 1      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                   | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|-------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load  |                             |                           |                   |            |           |                               |
| 116.5             | 147.0<br>(15.0)   | 294.0<br>(30.0)   | 862.4<br>(87.9)            | 7022.4<br>(715.9) | 44.0                        | 138.9                     | <b>KACG</b>       | <b>200</b> | <b>65</b> | <b>UCMSG</b>                  |

KACG  
200



Order

Catalog No. (W) - (θ)  
**KACG 200 - 65**

### ■ 键详图 Key Specification

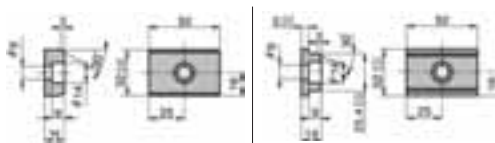


Option

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |



Order **KACG 200-65-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-00

**■ 零部件表 Table of Components**

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 悬挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|------------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load    |                       |                     |                |            |           |                         |
| 28.6        | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)          | 14044.8 (1431.8) | 66.0                  | 184.5               | <b>KACG</b>    | <b>300</b> | <b>00</b> | <b>UCMSG</b>            |

Order

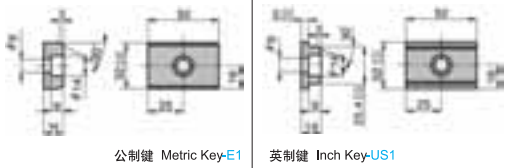
Catalog No. (W) - (θ)  
**KACG 300 - 00**

**■ 键详图 Key Specification**

Option

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| <b>E1</b>        | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键<br>Driver and holder inch key.   |

Order **KACG 300-00-E1**





# KACG300-05

**■ 零部件表 Table of Components**

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|------------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load    |                       |                     |                |            |           |                         |
| 32.2        | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)          | 14044.8 (1431.8) | 66.0                  | 181.0               | <b>KACG</b>    | <b>300</b> | <b>05</b> | <b>UCMSG</b>            |

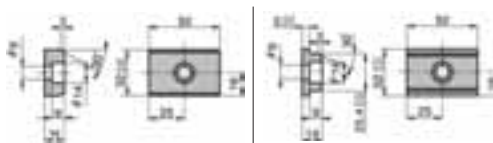
**KACG 300**

**Order**

 Catalog No. **(W) - (θ)**  
**KACG 300 - 05**
**■ 键详图 Key Specification**

**Option**

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| <b>E1</b>        | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 300-05-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-10

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|---------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load    |                             |                           |                   |            |           |                               |
| 35.9              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)          | 14044.8<br>(1431.8) | 66.0                        | 178.7                     | <b>KACG</b>       | <b>300</b> | <b>10</b> | <b>UCMSG</b>                  |



Order

Catalog No. (W) - (θ)  
**KACG 300 - 10**



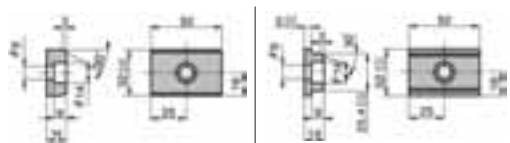
Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |



Order **KACG 300-10-E1**

### ■ 键详图 Key Specification



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-15

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|------------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load    |                       |                     |                |            |           |                         |
| 39.6        | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)          | 14044.8 (1431.8) | 66.0                  | 177.3               | <b>KACG</b>    | <b>300</b> | <b>15</b> | <b>UCMSG</b>            |

**KACG 300**

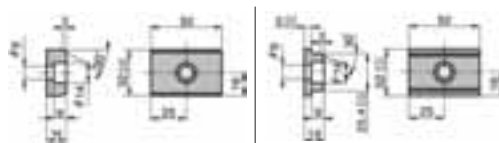
**Order**

 Catalog No. **(W) - (θ)**  
**KACG 300 - 15**

### ■ 键详图 Key Specification


**Option**

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| <b>E1</b>        | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 300-15-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-20

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺栓套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|---------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load    |                             |                           |                   |            |           |                               |
| 43.5              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)          | 14044.8<br>(1431.8) | 66.0                        | 176.0                     | <b>KACG</b>       | <b>300</b> | <b>20</b> | <b>UCMSG</b>                  |

Order

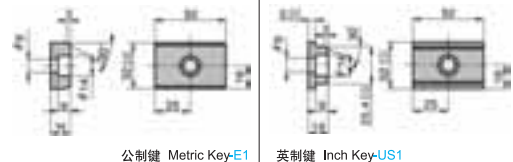
Catalog No. (W) - (θ)  
**KACG 300 - 20**

### ■ 键详图 Key Specification

Option

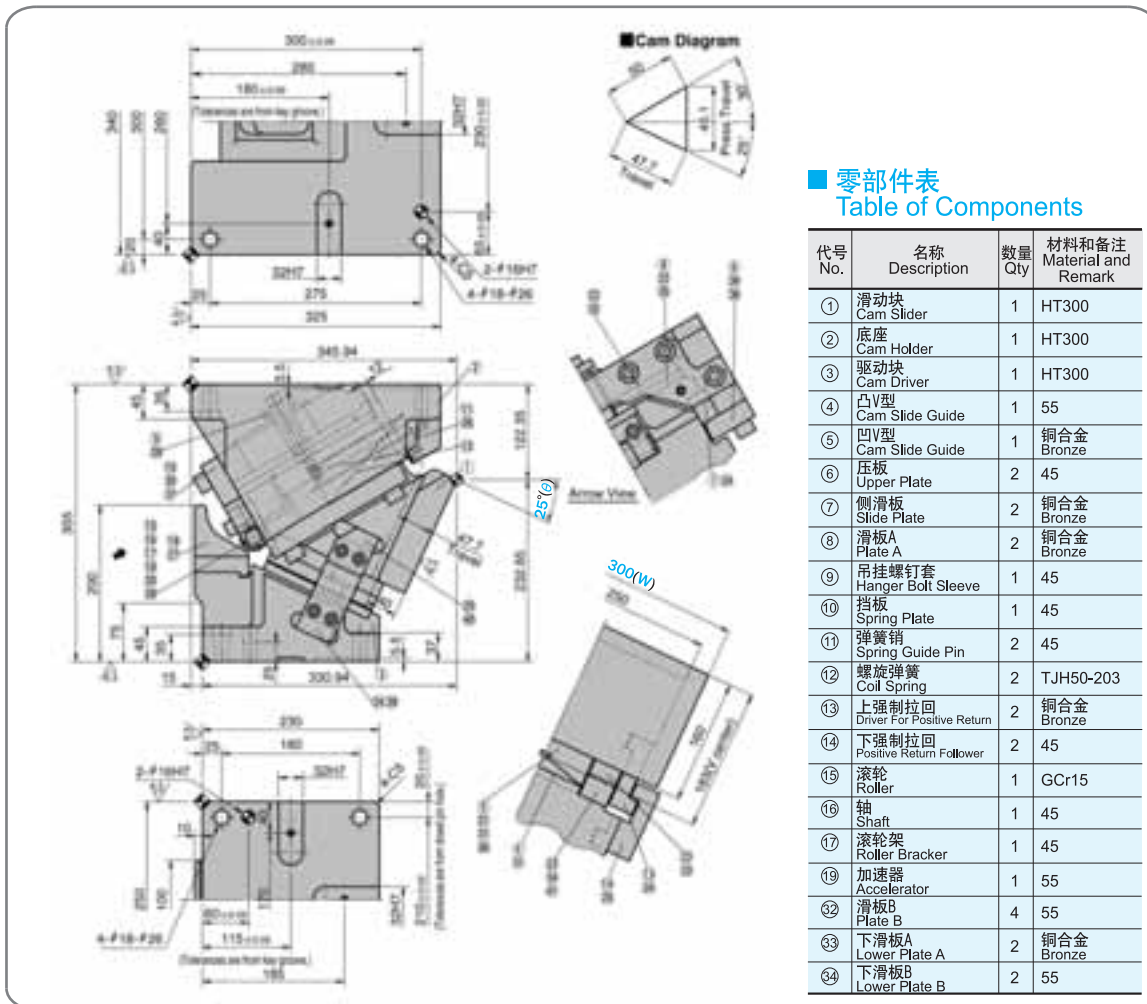
| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |

Order **KACG 300-20-E1**



公制键 Metric Key-E1      英制键 Inch Key-US1

# KACG300-25



## ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                      | 数量 Qty | 材料和备注 Material and Remark |
|--------|-------------------------------------|--------|---------------------------|
| ①      | 滑动块<br>Cam Slider                   | 1      | HT300                     |
| ②      | 底座<br>Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块<br>Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型<br>Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型<br>Cam Slide Guide              | 1      | 铜合金<br>Bronze             |
| ⑥      | 压板<br>Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板<br>Slide Plate                  | 2      | 铜合金<br>Bronze             |
| ⑧      | 滑板A<br>Plate A                      | 2      | 铜合金<br>Bronze             |
| ⑨      | 吊挂螺钉套<br>Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板<br>Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销<br>Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧<br>Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回<br>Driver For Positive Return | 2      | 铜合金<br>Bronze             |
| ⑭      | 下强制拉回<br>Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮<br>Roller                        | 1      | GCr15                     |
| ⑯      | 轴<br>Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架<br>Roller Bracker               | 1      | 45                        |
| ⑲      | 加速器<br>Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B<br>Plate B                      | 4      | 55                        |
| ㉓      | 下滑板A<br>Lower Plate A               | 2      | 铜合金<br>Bronze             |
| ㉔      | 下滑板B<br>Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W) | (θ) | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|---------------------|-----------------------------|---------------------------|-------------------|-----|-----|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load    |                             |                           |                   |     |     |                               |
| 47.7              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)          | 14044.8<br>(1431.8) | 66.0                        | 174.9                     | KACG              | 300 | 25  | UCMSG                         |

KACG  
300



Order

Catalog No. (W) - (θ)  
**KACG 300 - 25**

## ■ 键详图 Key Specification

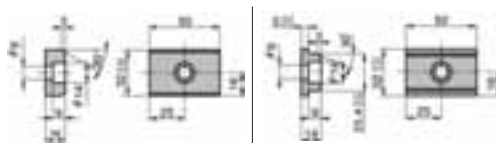


Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| E1                  | 驱动块底座公制键<br>DiVer and holder metric key. |
| US1                 | 驱动块底座英制键<br>DiVer and holder inch key.   |



Order **KACG 300-25-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1



# KACG300-30

**Cam Diagram**

**■ 零部件表 Table of Components**

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgF) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|------------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load    |                       |                     |                |            |           |                         |
| 52.3        | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)          | 14044.8 (1431.8) | 66.0                  | 173.8               | <b>KACG</b>    | <b>300</b> | <b>30</b> | <b>UCMSG</b>            |

Order

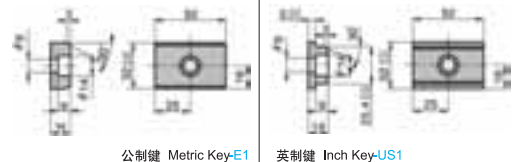
Catalog No. (W) - (θ)  
**KACG 300 - 30**

**■ 键详图 Key Specification**

Option

| 追加编号 Option Code | 明细 Specification                         |
|------------------|--|
| <b>E1</b>        | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键<br>DrVer and holder inch key.   |

Order **KACG 300-30-E1**



# KACG300-35

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgpf) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W)        | (θ)       | SANKYO 代号对照 Catalog No. |
|-------------|--|--|--------------------------|------------------|-----------------------|---------------------|----------------|------------|-----------|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load          | 终压 Final Load    |                       |                     |                |            |           |                         |
| 57.3        | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)           | 14044.8 (1431.8) | 66.0                  | 178.7               | <b>KACG</b>    | <b>300</b> | <b>35</b> | <b>UCMSG</b>            |



Order

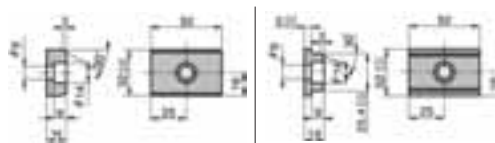
 Catalog No. **(W) - (θ)**  
**KACG 300 - 35**

### ■ 键详图 Key Specification



Option

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| <b>E1</b>        | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>       | 驱动块底座英制键<br>Driver and holder inch key.   |


 Order **KACG 300-35-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

**KACG 300**

# KACG300-40

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|---------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load    |                             |                           |                   |            |           |                               |
| 63.0              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)          | 14044.8<br>(1431.8) | 66.0                        | 181.6                     | <b>KACG</b>       | <b>300</b> | <b>40</b> | <b>UCMSG</b>                  |



Order

Catalog No. **(W) - (θ)**  
**KACG 300 - 40**



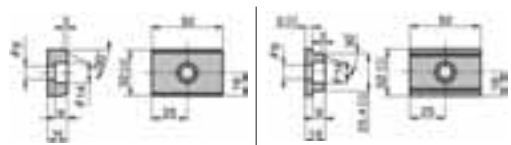
Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |



Order **KACG 300-40-E1**

### ■ 键详图 Key Specification



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-45

**■ 零部件表 Table of Components**

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgpf) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|--------------------------|------------------|-----------------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load          | 终压 Final Load    |                       |                     |                |     |     |                         |
| 69.6        | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)           | 14044.8 (1431.8) | 66.0                  | 184.5               | KACG           | 300 | 45  | UCMSG                   |

KACG 300



Order

Catalog No. (W) - (θ)  
**KACG 300 - 45**

■ 键详图 Key Specification

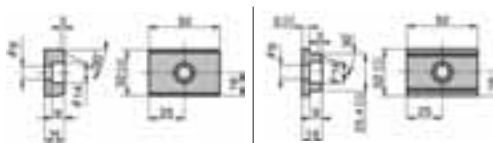


Option

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| E1               | 驱动块底座公制键<br>Driver and holder metric key. |
| US1              | 驱动块底座英制键<br>Driver and holder inch key.   |



Order **KACG 300-45-E1**



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-50

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgf) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|---------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load    |                             |                           |                   |            |           |                               |
| 77.4              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)          | 14044.8<br>(1431.8) | 66.0                        | 188.1                     | <b>KACG</b>       | <b>300</b> | <b>50</b> | <b>UCMSG</b>                  |

Order

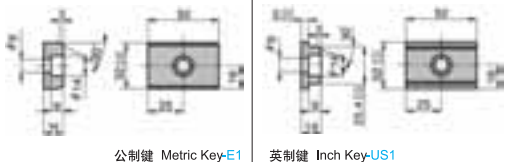
Catalog No. (W) - (θ)  
**KACG 300 - 50**

### ■ 键详图 Key Specification

Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |

Order **KACG 300-50-E1**





# KACG300-55

### ■ 零部件表

#### Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgpf) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|-----------------------------|---------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load          | 终压<br>Final Load    |                             |                           |                   |            |           |                               |
| 87.1              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)           | 14044.8<br>(1431.8) | 66.0                        | 193.4                     | <b>KACG</b>       | <b>300</b> | <b>55</b> | <b>UCMSG</b>                  |

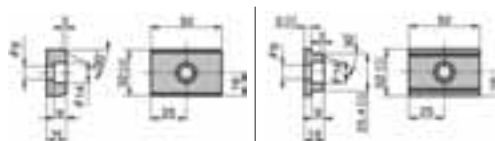
**KACG 300**

**Order**
**Catalog No. (W) - (θ)**  
**KACG 300 - 55**

### ■ 键详图 Key Specification


**Option**

| 追加编号<br>Option Code | 明细<br>Specification                       |
|---------------------|---|
| <b>E1</b>           | 驱动块底座公制键<br>Driver and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>Driver and holder inch key.   |


**Order KACG 300-55-E1**


公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-60

### ■ 零部件表 Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程<br>Travel<br>S | 加工力<br>Working Force kN(tonf)                                       |   | 弹簧力<br>Spring Force N(kgF) |                     | 滑块重量<br>Slider Weight<br>kg | 总重量<br>Total Weight<br>kg | 代号<br>Catalog No. | (W)        | (θ)       | SANKYO<br>代号对照<br>Catalog No. |
|-------------------|---|---|----------------------------|---------------------|-----------------------------|---------------------------|-------------------|------------|-----------|-------------------------------|
|                   | 标准加工力<br>(100万回)<br>Standard Working Force<br>(one million strokes) | 允许加工力<br>(30万回)<br>Allowable Working Force<br>(300,000 strokes) | 初压<br>Initial Load         | 终压<br>Final Load    |                             |                           |                   |            |           |                               |
| 99.6              | 294.0<br>(30.0)   | 588.0<br>(60.0)   | 1724.8<br>(175.8)          | 14044.8<br>(1431.8) | 66.0                        | 197.6                     | <b>KACG</b>       | <b>300</b> | <b>60</b> | <b>UCMSG</b>                  |



Order

Catalog No. (W) - (θ)  
**KACG 300 - 60**



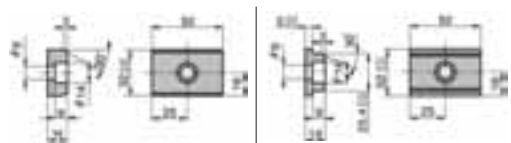
Option

| 追加编号<br>Option Code | 明细<br>Specification                      |
|---------------------|--|
| <b>E1</b>           | 驱动块底座公制键<br>DrVer and holder metric key. |
| <b>US1</b>          | 驱动块底座英制键<br>DrVer and holder inch key.   |



Order **KACG 300-60-E1**

### ■ 键详图 Key Specification



公制键 Metric Key-E1

英制键 Inch Key-US1

# KACG300-65

Cam Diagram

Table of Components

| 代号 No. | 名称 Description                   | 数量 Qty | 材料和备注 Material and Remark |
|--------|----------------------------------|--------|---------------------------|
| ①      | 滑动块 Cam Slider                   | 1      | HT300                     |
| ②      | 底座 Cam Holder                    | 1      | HT300                     |
| ③      | 驱动块 Cam Driver                   | 1      | HT300                     |
| ④      | 凸V型 Cam Slide Guide              | 1      | 55                        |
| ⑤      | 凹V型 Cam Slide Guide              | 1      | 铜合金 Bronze                |
| ⑥      | 压板 Upper Plate                   | 2      | 45                        |
| ⑦      | 侧滑板 Slide Plate                  | 2      | 铜合金 Bronze                |
| ⑧      | 滑板A Plate A                      | 2      | 铜合金 Bronze                |
| ⑨      | 吊挂螺钉套 Hanger Bolt Sleeve         | 1      | 45                        |
| ⑩      | 挡板 Spring Plate                  | 1      | 45                        |
| ⑪      | 弹簧销 Spring Guide Pin             | 2      | 45                        |
| ⑫      | 螺旋弹簧 Coil Spring                 | 2      | TJH50-203                 |
| ⑬      | 上强制拉回 Driver For Positive Return | 2      | 铜合金 Bronze                |
| ⑭      | 下强制拉回 Positive Return Follower   | 2      | 45                        |
| ⑮      | 滚轮 Roller                        | 1      | GCr15                     |
| ⑯      | 轴 Shaft                          | 1      | 45                        |
| ⑰      | 滚轮架 Roller Bracker               | 1      | 45                        |
| ⑱      | 加速器 Accelerator                  | 1      | 55                        |
| ⑳      | 滑板B Plate B                      | 4      | 55                        |
| ㉑      | 下滑板A Lower Plate A               | 2      | 铜合金 Bronze                |
| ㉒      | 下滑板B Lower Plate B               | 2      | 55                        |

| 行程 Travel S | 加工力 Working Force kN(tonf)                                 |  | 弹簧力 Spring Force N(kgf) |                  | 滑块重量 Slider Weight kg | 总重量 Total Weight kg | 代号 Catalog No. | (W) | (θ) | SANKYO 代号对照 Catalog No. |
|-------------|--|--|-------------------------|------------------|-----------------------|---------------------|----------------|-----|-----|-------------------------|
|             | 标准加工力 (100万回) Standard Working Force (one million strokes) | 允许加工力 (30万回) Allowable Working Force (300,000 strokes) | 初压 Initial Load         | 终压 Final Load    |                       |                     |                |     |     |                         |
| 116.5       | 294.0 (30.0)   | 588.0 (60.0)   | 1724.8 (175.8)          | 14044.8 (1431.8) | 66.0                  | 202.9               | KACG           | 300 | 65  | UCMSG                   |

KACG 300



Order

Catalog No. (W) - (θ)  
**KACG 300 - 65**



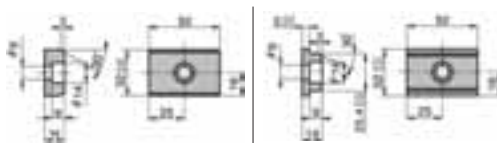
Option

| 追加编号 Option Code | 明细 Specification                          |
|------------------|---|
| E1               | 驱动块底座公制键<br>Driver and holder metric key. |
| US1              | 驱动块底座英制键<br>Driver and holder inch key.   |



Order **KACG 300-65-E1**

## 键详图 Key Specification



公制键 Metric Key-E1

英制键 Inch Key-US1